

90 Second Assembly Instructions

1

Drill or Die-punch two 3/4" holes, one on each side of the sleeve.



2

Insert 'snap-in' or 'clip-on' bearings into the holes.* Use e-clips to secure 'clip on' bearings.



3

Pass a 3/8" square bar through the bearings and the damper disk. Insert the handle onto the rod.



4

Spotweld the handle into place. Center the disk and secure the system with a self-drilling screw.



* Snap-in bearings work perfectly for low and medium pressure systems. Clip-on bearings are recommended for high and negative pressure systems. Snap-in bearings should be installed inside out (larger diameter of bearing facing disk).